



HYDROTHERMAL AUTOCLAVE REACTOR

The Hydrothermal Autoclave reactor use to carry hydrothermal reaction at high pressure and high temperature. Hydrothermal synthesis reactor generally comes in a two variety; the first is Polytetrafluoroethylene (PTFE) or Teflon lined hydrothermal autoclave reactors and the second is PPL lined autoclave. Hydrothermal reactor mainly made up of two parts; outer high-quality stainless steel jacket and inner Teflon liner or Teflon chamber. In the



Teflon-lined autoclave, the reaction is carried out at maximum 240-degree Celsius (428 Fahrenheit), while the safe temperature is 200-degree Celsius (392 Fahrenheit). PPL lined reactor use for the reaction operate at higher temperature, where the safe temperature will be 240-degree Celsius (464 Fahrenheit) and the maximum operating temperature is 280-degree Celsius (536 Fahrenheit). This product extensively used in the scientific laboratory, research and development labs, institutional organizations, quality analysis section in industries etc.

OPERATING GUIDE

- 1. Place the Autoclave and sterilizing material on the table or on the shelf.
- 2. Twist the screw type threaded primary SS cap (SS Alloy 304) in an anticlockwise direction until it has been opened.
- **3**. There is 2 type of SS gasket/lid in the reactor, 1 is on the bottom side and another is on top of the Teflon vessel chamber.
- 4. Lift the top SS gasket or lid and take-out milky white color PTFE/Teflon reaction chamber.
- 5. Now fill solvent (as per liner's capacity) in the reaction chamber and sealed it.
- 6. Make sure that the Teflon cap should be air-tight to avoid pressure leakage.



- 7. Place Teflon or PTFE liner in a stainless steel chamber.
- 8. Keep top gasket over the vessel and make sure that the Teflon-lined vessel placed properly in

the Stainless Steel chamber.

- 9. Then twist primary SS cap in a clockwise direction until it does not turn anymore.
- 10. The secondary SS cap has been given at the top of the primary cap for extra tightening to avoid

pressure leakages.

- 11. Rotate primary SS cap in the clockwise direction with the help of locking rod for additional tightening.
- 12. Placed the hydrothermal autoclave in oven or furnace and heat it till reactor's safe temperature.
- **13.** Increase the temperature of the oven and set heating rate 5 0C/minute only.
- 14.A researcher can heat the hydrothermal autoclave till 200 0C for safe use.
- 15. After completion of the hydrothermal synthesis reaction, the autoclave's cooling rate will be 5

0C/minute.

16. Make sure that, after completion of the process clean PTFE or Teflon liner properly for reuse.



PRECAUTIONS?

- 1. Do not operate the autoclave without water. Avoid using hard-water in the unit.
- 2. Clean Teflon reaction vessel properly before use to avoid contamination.
- 3. Do not put any extra weight on the autoclave.
- 4. Close the autoclave caps properly, never try to open it by force without first loosening of primary

SS cap with the help of tightening rod.

- 5. Clean and Dry the hydrothermal reactor unit after a day uses.
- 6. Use Autoclave only for its intended purpose.
- 7. Ensure that the pressure gauge is operating correctly.
- 8. Make sure the both stainless steel gaskets are in a good Shape & condition.
- 9. Clean the surface of the base unit where gasket rests.
- 10.Do not lubricate Gasket.



HOW TO BUY IT?

TEFLON LINED HYDROTHERMAL AUTOCLAVE (MAX TEMP – 220°C)					
Product Code	Description	Reactor Sealing Type	Buy Now		
Teflon Lined Hydrothermal Autoclave (Max Temp – 220°C)	Teflon Lined Hydrothermal Autoclave	Screw Sealing	<u>BUY NOW</u>		

TEFLON OR PTFE LINER (HYDROTHERMAL SYNTHESIS INNER CHAMBER)				
Product Code	Description	Max Operating Temperature	Buy Now	
Teflon or PTFE Liner (Hydrothermal synthesis Inner Chamber)	Teflon or PTFE Liners	220°C	BUY NOW	

PPL LINED HYDROTHERMAL AUTOCLAVE (MAX TEMP – 280°C)						
Product Code	Description	Reactor Sealing Type	Buy Now			
PPL Lined Hydrothermal Autoclave (Max Temp – 280°C)	PPL Lined Hydrothermal Autoclave	Screw Sealing	<u>BUY</u> NOW			

PPL LINER (HYDROTHERMAL SYNTHESIS INNER CHAMBER)				
Product Code	Description	Max Operating Temperature	Buy Now	
PPL Liner (Hydrothermal synthesis Inner Chamber)	PPL Liners	280°C	BUY NOW	



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